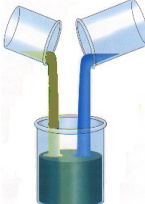


SURFACER FRS 30


1- DESCRIPTION : Solvent based PU, two components Primer / Surfacers to correct defects or to improve adhesion of finish in cabin interiors.

2- SPECIFICATIONS : Qualified according to Airbus specification AIMS 04-08-001
CML 16-046A
 Meets with JAR/FAR Part 25 §25.853 (a), (c/d), change 14 / Amdt. 25-83
 Meets with BMS 10-83 D – Type IV

3- PROPERTIES/USE :

Mixing ratio in weight	Base FRS 30	100	
	Hardener FRS 30	5	
	Thinner FRSL	10 to 30	
Mixing ratio in volume	Base FRS 30	15 V	
	Hardener FRS 30	1 V	
	Thinner FRSL	2.8 to 3.5V	
Induction time	None		
Pot life (once mixed)	6 hours at 23°C (73°F)		
Spraying visc. @ 23°C (73°F)	31 +/- 5s cup ISO 6	(For a dilution from 15 to 20%.)	

4- RECOMMENDATIONS FOR APPLICATION :

Dry thickness	20 to 100µm (0.8 to 4 mils)		
Conditions	Temperature	15 to 35°C (59 to 95°F)	
	Relative humidity	20 to 80 %	
Equipment	Spray gun	Such as Kremlin M 21 G	
	Nozzle	1.8 to 2.2 mm (0.07 to 0.09 inch)	
	Degreased and dehydrated air		
Cleaning	Clean the equipment with a suitable thinner such as FRSL from MAPAERO		

5- METHOD :

Applications :

- Brush (fine hair)
No dilution
- With pneumatic spray gun
Dilute between 5 and 15 % for a high garnishing. Wait 15 minutes between coats

6- DRYING : for 20 to 100µm dry (0.8 to 4 mils)

	23°C (73°F)	40°C (104°F)	60°C (140°F)
Dust free	10 minutes	N.A*	N.A*
Sanding time	4 hours	2 hours	1 hour

*N.A : Not Applicable

7- PHYSICAL CHARACTERISTICS :

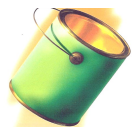
Theoretical consumption : 6 m²/Kg for 50µm dry (140 ft²/pd for 2 mils)
(base and hardener not diluted)

Density of dry film : 2.0 (approx.)

8- STORAGE : 24 months for base and hardener between 5 and 40°C (41 and 95°F) (in original full and sealed cans)

9- PACKING :

	Packing	Part Number
Base (Kg)	1	21030X00B001K
	5	21030X00B005K
	10	21030X00B010K
Hardener (Kg)	1	21040000B001K
	5	21040000D005K
Thinner FRSL (L)	5	51711000X005L



WARRANTY : We guarantee our products against hidden defaults over material and preparation. Our responsibility is limited to the obligation of freely replacing the defective material without there being a claim for any compensation. The advice we give is based on our experience but it might not be absolutely right. Consequently this does not imply our responsibility in case of inefficiency. Further more our company cannot be responsible for any material or corporal damages caused due to a misuse or mishandling of our products. Any concession to these clauses, to be valid, must be an official document issued by our offices and signed by our direction.