



# PR 141

## ADHESION PROMOTER

### USE

**PR 141** is designed to enhance the coupling characteristics of polysulfide compounds to Acrylic and Polycarbonate

### DESCRIPTION

**PR 141** is a one part adhesion promoter, easily to apply.

**PR 141** contains an adhesion promoter in a solvent.

### PURCHASING

#### PRODUCT DESIGNATION

When ordering this product, designate PR number:

**PR 141**

### STANDARD PACKAGING

20 cc bottle

## LE JOINT FRANCAIS SEALANTS ADHESIVES & COATINGS

84/116 rue Salvador Allende, 95870 Bezons - Tél 01.34.23.34.23 - Télécopie 01.34.23.34.99

[http : \\www.ljfm.com](http://www.ljfm.com)



## PROPERTIES

- Color	Color less
- Specific Gravity	0,9
- Vapor Pressure	
at 20°C	5,85 KPa
at 35°C	13,3 KPa
- Flash point	13°C

## SURFACE PREPARATION

To obtain good adhesion to metallic surface, part shall be cleaned with solvents to remove dirt, grease, and processing lubricants used in manufacturing.

Wash one small area at a time, then dry with a clean cloth before solvent evaporates to prevent redeposition of oil, wax or other surface contaminants. To maintain a clean solvent supply, always pour the solvent on the washing cloth.

## APPLICATION INSTRUCTIONS

To obtain optimum adhesion of Polysulfide sealants to acrylic surface, primer shall be used:

- Apply a thin coat of PR 141 with a clean gauze **without excess**.
- At standard conditions allow **PR 141** to dry 30 minutes minimum (23°C and 50% R.H).
- This procedure should be repeated if sealant cannot be applied within 4 hours.

For all informations, consult the  
Engineering Services of  
LE JOINT FRANCAIS.

## STORAGE LIFE

The storage life of **PR 141** is 6 months when stored in the original, unopened containers at temperature below 25°C.

**PR 141** is hygroscopic and will become cloudy due to hydrolysis.

When it becomes cloudy, it should be discarded.

## SAFETY PRECAUTIONS

**WARNING : PR 141 CONTAINS FLAMMABLE AND VOLATILE SOLVENTS.**

Keep away from heat, sparks, and flame. Proper precautions used with flammable materials must be taken when applying this product. Comply with local safety regulations.

## HEALTH PRECAUTIONS

Fresh air supplied painter's hood or respirator must be worn by all personnel entering areas where **PR 141** is being applied when vapor concentration exceeds safe limits.

In case of extreme exposure, remove affected personnel to fresh air and obtain medical attention.

For complete health and safety information consult  
a  
**Material Safety Data Sheet**  
which is available upon request

## GUARANTEED

We guarantee all our products against faulty materials or preparation. Our sole responsibility shall be to replace, free of charge, those products which prove to be defective, the user being entitled to no indemnity for any reason whatsoever. All recommendations contained herein as to the choice of materials or of certain methods of operation are of an informative character and are based on tests and experiments we believe to be reliable and correct, but accuracy and completeness of such tests are not guaranteed and are not to be construed as a warranty, either express, or implied.

Neither our company, nor any of its collaborators shall be liable to the user for any injury, loss or damage directly or indirectly resulting from the use of, or inability to use, the products, which does not comply with the application instructions as specified in our information manual.

Recommendations or statements other than those contained in a written document signed by an officer of our company shall not be binding upon the company.

XP / 01 / 2000

