

Permaglass 400 Series
Cargo Lining Repair Patch
400 x 400 mm
Part Number 422-506



Permal
Gloucester

Manufactured to Permal Specification PS 3224

Use Before

Batch Number

DESCRIPTION

- ◆ A user friendly self adhesive patch.
- ◆ Instant repair, no cure time.
- ◆ Can be applied directly to Tedlar
- ◆ Can be overlapped.
- ◆ Meets FAR 25.855, Appendix F, part 111, Amendment 25 - 60.
- ◆ Meets JAR25.855, Appendix F, part 111, Change 12.

FITTING INSTRUCTIONS

A. The Permaglass 400 x 400 mm Patch can repair straight damage up to 320 x 25 mm maximum or L shaped damage up to 320 x 320 x 25mm maximum on phenolic liners from 0.013" to 0.070" thickness, epoxy liners from 0.030" to 0.070" thickness and polyester liners from 0.020" to 0.070" thickness.

B. The area to be repaired must be clean and dry but mechanical abrasion is only necessary on polyester liners. Cleaning may be done with acetone, MEK or MIBK provided that the health and safety instructions from the manufacturers of these solvents are followed.

C. The patch can now be applied after the brown paper release film has been removed to expose the pressure sensitive adhesive layer.

D. Position the patch, allowing at least 40 mm of overlap in all directions from the area of damage and press firmly ensuring that a good contact is made all over the whole area of the patch.

The repair is now completed.

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