

### Description

A two- component polyurethane finish with good flexibility and water resistance. Transparent to ultra- sound and radar.

### Use

Improved appearance on aluminium when used over P99 and PAC33. Suitable for use over epoxy, polyester, and polyamides.

### Approvals

Aerospatiale and Dassault

### Characteristics

Base	5425/0000 2 volumes
Activator	0707/9000 1 volume
Thinner	0491/9000 1 volume

Pot life 3 hours after mixing

Viscosity 15 – 20 seconds AFNOR4 at 23°C

### Air Drying

determined at 23°C, 55% relative humidity

Dust free	90 minutes
Touch Dry	4 hours
Dry to tape	8 hours
Dry to sand	10 hours
Full cure	7 – 9 days

### Force Drying

Stand in air for 15 minutes, followed by 30 minutes at 60°C between coats or 4 hours at 60°C for full cure.

Re-coat between 4 –72 hours

Coverage 3 – 6m<sup>2</sup>/litre

### Flash point (Abel Pensky)

Base:	5425/0000	21°C
Activator:	0707/9000	50°C
Thinner:	0491/9000	10°C

### Storage

Base:	5425/0000	2 years
Activator:	0707/9000	2 years
Thinner:	0491/9000	no limit

Store between 5 and 35°C in original Container.

### Surface Preparation

On old P99 and PAC33 coatings, refresh before application of coating.

On composites prepare surfaces by washing with appropriate solvent to remove release agents and grease.

### Application

Conventional	tip 10/15mm, 3 – 5bar pressure
Airless	tip 0.33mm, 100-130bar pressure, 67 or 80°

### Safety

Please consult Material Safety Data prior to using this product.

All recommendations, statements and technical data contained herein are based on tests we reasonably believe to be reliable and correct, but the accuracy and completeness of such tests are not guaranteed and are not to be construed as a warranty, either express or implied. The User shall rely on its own information and tests to determine the suitability of any product for its intended use and the User agrees to assume all risks and liability arising in relation to its use of such product (other than death or injury resulting from our negligence) and accordingly we shall not assume any such risks or liability unless we specifically agree to the contrary in writing. If we specifically agree to assume any such risks or liability then (except for death or injury resulting from our negligence) our sole responsibility if any product supplied to the User by us is defective shall be to replace that portion of such product which is defective. Recommendations or statements other than those specifically agreed in writing by us shall not be legally binding on us.

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